

INSTALLATION

1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

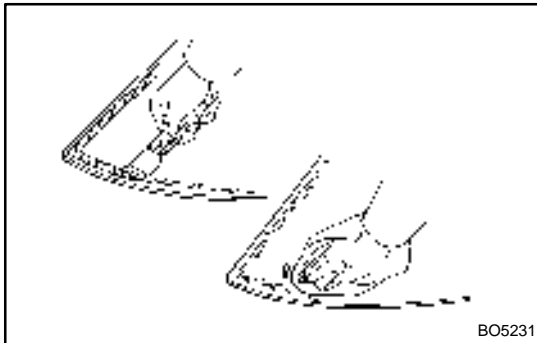
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in a cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



2. CLEAN REMOVED GLASS

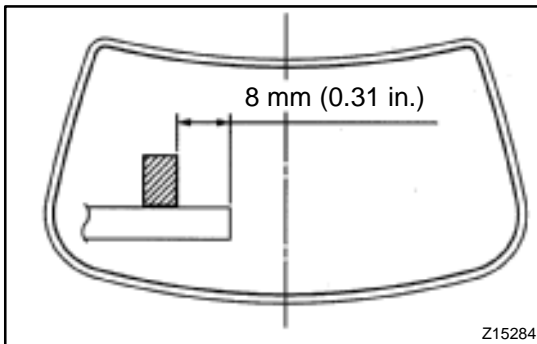
- (a) Remove the damaged dam.

- (b) Using a scraper, remove the adhesive sticking to the glass.

- (c) Clean the glass with a cleaner.

NOTICE:

- Be careful not to damage the glass.
- Do not touch the glass after cleaning it.

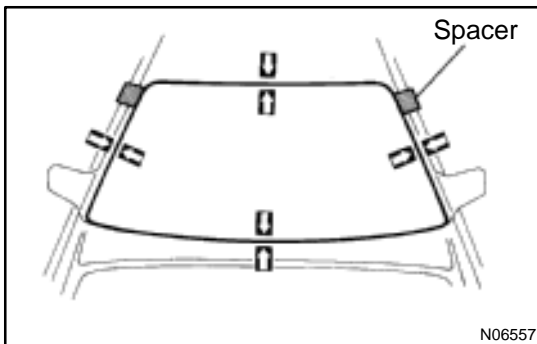


3. INSTALL NEW DAM

Install a new dam with the double – stick tape as shown in the illustration.

NOTICE:

Do not touch the glass face after cleaning it.



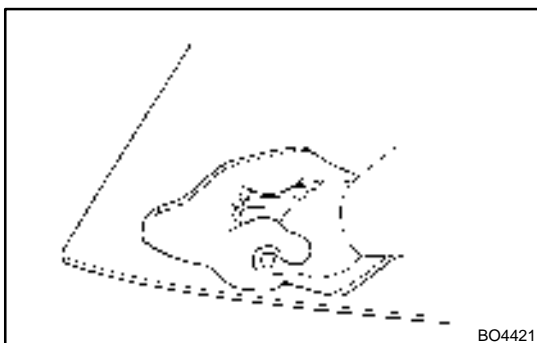
4. POSITION GLASS

- (a) Place the glass in the correct position.

- (b) Check that all contacting parts of the glass rim are perfectly even and do not make contact with the spacers.

- (c) Place reference marks between the glass and body.

- (d) Remove the glass.

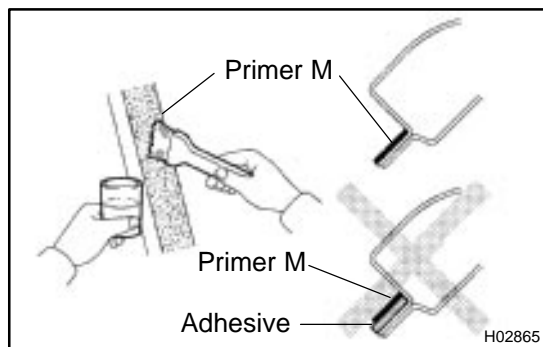


5. CLEAN CONTACT SURFACE OF GLASS

Using a cleaner, clean the contact surface which is black-colored area around the entire glass rim.

NOTICE:

Do not touch the glass face after cleaning it.

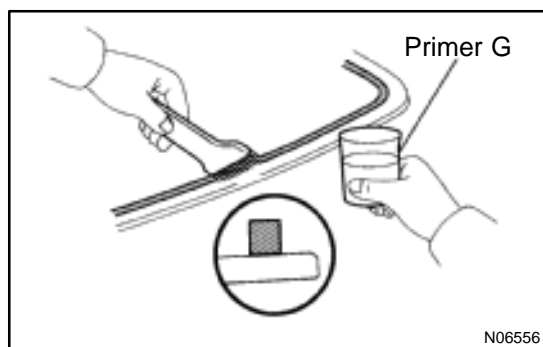


6. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.



7. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.
- When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.

8. APPLY ADHESIVE

- Cut off the tip of the cartridge nozzle.

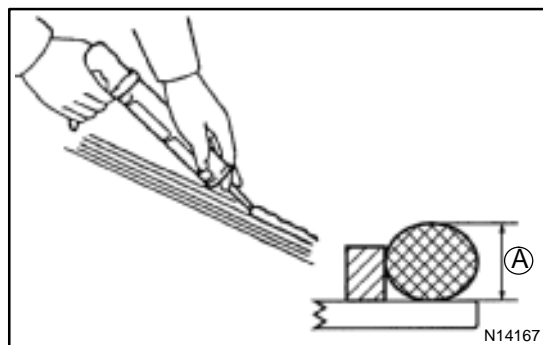
Part No.08850-00801 or equivalent

HINT:

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

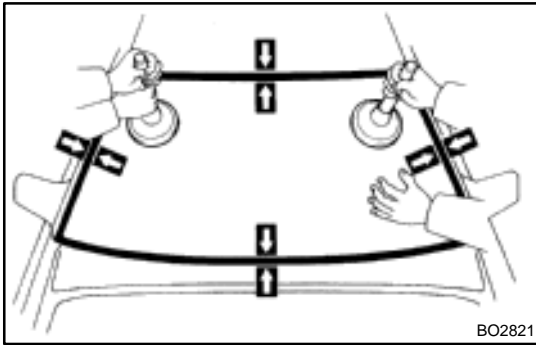
- Load the cartridge into the sealer gun.



- Coat the glass with adhesive, as shown in the illustration.

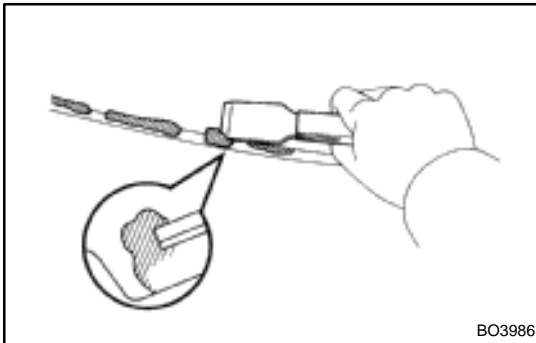
Adhesive height:

A: 8.0 – 10 mm (0.31 – 0.39 in.)



9. INSTALL GLASS

- Position the glass so that the reference marks are lined up, and press it in gently along the rim.
- Using a spatula, apply adhesive on the glass rim.



- Use a scraper to remove any excess or protruding adhesive.
- Hold the glass in place securely with a protective tape or equivalent until the adhesive hardened.

NOTICE:

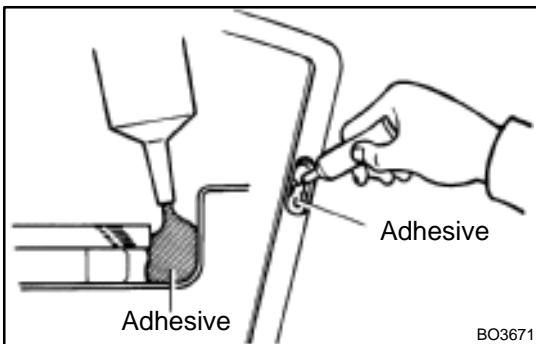
Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

10. INSPECT FOR LEAKS AND REPAIR

- Conduct a leak test after the hardening time has elapsed.
- Seal any leak with sealant.

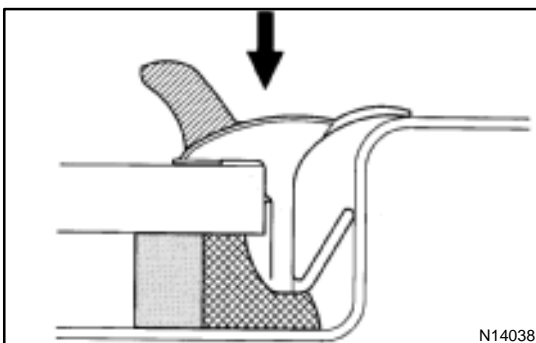
Part No. 08833-00030 or equivalent



11. APPLY ADHESIVE TO MOULDING INSTALLATION AREA

Coat the glass with adhesive at the moulding installation area.

Part No. 08833-00030 or equivalent



12. INSTALL NEW WINDSHIELD OUTSIDE UPPER MOULDING

Place new moulding into the body and tap it by hand.

13. INSTALL WIPER ARMS (See page [BO-18](#))

Torque: 20 N·m (205 kgf·cm, 15 ft·lbf)

14. INSTALL COWL LOUVER (See page [BO-18](#))

15. INSTALL FRONT PILLAR GARNISHES

16. INSTALL ASSIST GRIPS

17. INSTALL SUN VISORS AND HOLDERS

18. INSTALL INNER REAR VIEW MIRROR